



# MITSUBISHI CEMENT CORPORATION

## CERTIFICATE OF TEST

Source: Cushenbury Plant

Limestone Modified Portland Cement - Block

Date: 8/8/2016

ASTM designation: C 1157 – 11 for Type HE.

Production Period

UBC Standard: Section 21.303.1 Vol. 3

From: 7/18/2016

To: 7/28/2016

**Chemical Composition:**

	ASTM Limits	UBC Limits	Test Results
Silicon Dioxide (SiO <sub>2</sub> ), %	----	----	19.3
Aluminum Oxide (Al <sub>2</sub> O <sub>3</sub> ), %	----	----	4.9
Ferric Oxide (Fe <sub>2</sub> O <sub>3</sub> ), %	----	----	1.1
Calcium Oxide (CaO), %	----	----	63.3
Magnesium Oxide (MgO), %	----	----	2.4
Sulfur Trioxide (SO <sub>3</sub> ), %	----	----	3.0
Loss on Ignition, %	----	7.0 Max.	5.5
Insoluble Residue, %	----	1.5 Max.	1.1
Total Alkali (%Na <sub>2</sub> O + 0.658 * %K <sub>2</sub> O), %	----	----	0.38
Tricalcium Silicate (C <sub>3</sub> S), [b] %	----	----	47
Tricalcium Aluminate (C <sub>3</sub> A), [b] %	----	----	11
CO <sub>2</sub> , %	----	----	4.8
Limestone, %	15 Max.	----	12.1
Limestone Purity, %	----	85 Min.	91
Free Lime, %	----	----	1.0

**PHYSICAL RESULTS:**

	ASTM Limits	UBC Limits	Test Results
Blaine Fineness Average (m <sup>2</sup> /kg)	----	----	537
325 Mesh (% Passing)	----	----	98.4
Autoclave Expansion (%)	0.80 Max.	----	0.08
Mortar Bar Expansion (%) June 2016	0.020 Max.	----	0.009
Time of Set Initial Vicat (minutes)	45 / 420 Min. / Max.	----	90
Air Content (% by Volume)	12 Max	22 Max.	6.8
Heat of Hydration (kJ/kg)	(a)	----	377
Color (L value)	(a)	----	77

**Compressive Strength Test:**

	ASTM Limits		MPA	PSI
	MPA	psi		
1 Day	12.0	1740 Min.	20.7	3000
3 Day	24.0	3480 Min.	31.2	4523
7 Day	----	----	36.5	5290
28 Day	----	----	41.8	6067

This cement has been sampled and tested in accordance with ASTM standard methods and procedures. All tests results are certified to comply with the type specification designated above. No other warranty is made or implied. We are not responsible for improper use or workmanship. [a] For information only. [b] Adjusted per ASTM C150 A1.6

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Cushenbury plant



Tom Gepford  
Quality Control Manager



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**Additional Data**

**Limestone Addition**

% Addition:	12.1
SiO <sub>2</sub> (%)	5.1
Al <sub>2</sub> O <sub>3</sub> (%)	1.5
Fe <sub>2</sub> O <sub>3</sub> (%)	0.5
CaO (%)	49.2
SO <sub>3</sub> (%)	0.2

**Base Cement Phase Composition**

C <sub>3</sub> S	54
C <sub>2</sub> S	18
C <sub>3</sub> A	12
C <sub>4</sub> AF	3

We certify that the above described data represents the material used in the cement manufactured during the production period indicated.

**MITSUBISHI CEMENT CORPORATION**  
**Cushenbury plant**

**Tom Gepford**  
**Quality Control Manager**