



MITSUBISHI CEMENT CORPORATION

CERTIFICATE OF TEST

Source: Cushenbury Plant

Limestone Modified Portland Cement - Block

Date: 8/8/2017

ASTM designation: C 1157 – 11 for Type HE.	Production Period
UBC Standard: Section 21.303.1 Vol. 3	From: 7/5/2017
	To: 7/29/2017

Chemical Composition:

	ASTM Limits	UBC Limits	Test Results
Silicon Dioxide (SiO ₂), %	----	----	19.5
Aluminum Oxide (Al ₂ O ₃), %	----	----	5.0
Ferric Oxide (Fe ₂ O ₃), %	----	----	1.1
Calcium Oxide (CaO), %	----	----	64.1
Magnesium Oxide (MgO), %	----	----	2.1
Sulfur Trioxide (SO ₃), %	----	----	3.0
Loss on Ignition, %	----	7.0 Max.	5.5
Insoluble Residue, %	----	1.5 Max.	0.5
Total Alkali (%Na ₂ O + 0.658 * %K ₂ O), %	----	----	0.40
Tricalcium Silicate (C ₃ S), [b] %	----	----	48
Tricalcium Aluminate (C ₃ A), [b] %	----	----	11
CO ₂ , %	----	----	4.9
Limestone, %	15 Max.	----	11.6
Limestone Purity, %	----	85 Min.	95
Free Lime, %	----	----	0.9

PHYSICAL RESULTS:

Blaine Fineness Average (m ² /kg)	----	----	547
325 Mesh (% Passing)	----	----	98.1
Autoclave Expansion (%)	0.80 Max.	----	0.07
Mortar Bar Expansion (%) June 2017	0.020 Max.	----	0.005
Time of Set Initial Vicat (minutes)	45 / 420 Min. / Max.	----	108
Air Content (% by Volume)	12 Max	22 Max.	6.6
Heat of Hydration (kJ/kg)	(a)	----	379
Color (L value)	(a)	----	78

Compressive Strength Test:

	ASTM Limits	MPA	PSI
	MPA psi		
1 Day	12.0 1740 Min.	21.6	3128
3 Day	24.0 3480 Min.	30.1	4363
7 Day	---- ----	35.4	5138
28 Day June 2017	---- ----	41.1	5967

This cement has been sampled and tested in accordance with ASTM standard methods and procedures. All tests results are certified to comply with the type specification designated above. No other warranty is made or implied. We are not responsible for improper use or workmanship. [a] For information only. [b] Adjusted per ASTM C150 A1.6

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Quality Control Manager



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Additional Data

Limestone Addition

% Addition:	11.6
SiO ₂ (%)	2.1
Al ₂ O ₃ (%)	0.9
Fe ₂ O ₃ (%)	0.3
CaO (%)	52.3
SO ₃ (%)	0.1

Base Cement Phase Composition

C ₃ S	54
C ₂ S	18
C ₃ A	12
C ₄ AF	3

We certify that the above described data represents the material used in the cement manufactured during the production period indicated.

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