



MITSUBISHI CEMENT CORPORATION

CERTIFICATE OF TEST

Source: Cushenbury Plant

Date: 2/10/2015

ASTM designation: C – 150 for Type I, II & V low alkali Cement

CALTRANS Specification: Section 90 – 2.01 for Type II modified and V.

Lot #: 11 - Silo 7

NDOT Specification: Section 701 – 3.01 for Type II and V

Chemical Composition:

	ASTM C-150 Limits				Test Results
	Type I	Type II	Type V		
Silicon Dioxide (SiO ₂), %	----	20.0	----	Min.	21.9
Aluminum Oxide (Al ₂ O ₃), %	----	6.0	----	Max.	4.1
Ferric Oxide (Fe ₂ O ₃), %	----	6.0	----	Max.	4.0
Calcium Oxide (CaO), %	----	----	----		63.8
Magnesium Oxide (MgO), %	6.0	6.0	6.0	Max.	2.3
Sulfur Trioxide (SO ₃), %	3.0	3.0	2.3	Max.	2.0
Loss on Ignition, %	3.0	3.0	3.0	Max.	0.7
Insoluble Residue, %	0.75	0.75	0.75	Max.	0.10
Total Alkali (%Na ₂ O + 0.658 * %K ₂ O), %	0.60	0.60	0.60	Max.	0.46
Tricalcium Silicate (C ₃ S), %	----	----	----		54
Tricalcium Aluminate (C ₃ A), %	----	8	5	Max.	4
C ₄ AF + 2*C ₃ A	----	----	25	Max.	20
C ₃ S + 4.75*C ₃ A	----	100	----	Max.	74
Limestone, %	5.0	5.0	5.0	Max.	0.0
Free Lime, %	----	----	----		0.7

PHYSICAL RESULTS:


Blaine Fineness (m ² /kg)	280	280	280	Min.	304
325 Mesh (% Passing)	----	----	----		81.0
Autoclave Expansion (%)	0.80	0.80	0.80	Max.	0.05
Time of Set Initial Vicat (minutes)	45 / 375	45 / 375	45 / 375	Min. / Max.	140
Air Entrainment (% by Volume)	12	12	12	Max.	7.6
Heat of Hydration (kJ/kg)	----	----	----	(a)	322
False Set (%)	50	50	50	Min.	61

Compressive Strength Test:

	Type I		Type II		Type V		MPA	PSI
	MPA	psi	MPA	psi	MPA	psi		
1 Day	----	----	----	----	----	----	9.0	1310
3 Day	12.0	1740	10.0	1450	8.0	1160	Min.	15.7 2270
7 Day	19.0	2760	17.0	2470	15.0	2180	Min.	20.7 3000
28 Day	----	----	----	----	21.0	3050	Min.	31.6 4590

This cement has been sampled and tested in accordance with ASTM standard methods and procedures. All tests results are certified to comply with the type specification designated above. No other warranty is made or implied. We are not responsible for improper use or workmanship. (a) For information only.

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Cushenbury plant



Tom Gepford
Quality Control Manager