

 **MITSUBISHI CEMENT CORPORATION**
CERTIFICATE OF TEST

Source: Cushenbury Plant

Limestone Modified Portland Cement - Block

Date: 3/14/2023

ASTM designation: C 1157 – 11 for Type HE	Production Period
UBC Standard: Section 21.303.1 Vol. 3	From: 02/07/2023
	To: 02/25/2023

Chemical Composition:	ASTM Limits	UBC Limits	Test Results
Silicon Dioxide (SiO ₂), %	---	---	19.6
Aluminum Oxide (Al ₂ O ₃), %	---	---	5.0
Ferric Oxide (Fe ₂ O ₃), %	---	---	1.2
Calcium Oxide (CaO), %	---	---	64.4
Magnesium Oxide (MgO), %	---	---	2.1
Sulfur Trioxide (SO ₃), %	---	---	3.3
Loss on Ignition, %	---	7.0 Max.	4.8
Insoluble Residue, %	---	1.5 Max.	1.1
Total Alkali (%Na ₂ O + 0.658 * %K ₂ O), %	---	---	0.50
Tricalcium Silicate (C ₃ S), [b] %	---	---	47
Tricalcium Aluminate (C ₃ A), [b] %	---	---	10
CO ₂ , %	---	---	4.1
Limestone, %	15 Max.	---	10.5
Limestone Purity, %	---	85 Min.	88
Free Lime, %	---	---	1.1

PHYSICAL RESULTS:

Blaine Fineness Average (m ² /kg)	---	---	541
325 Mesh (% Passing)	---	---	99.3
Autoclave Expansion (%)	0.80 Max.	---	0.10
Mortar Bar Expansion (%)	0.020 Max.	---	0.015
Time of Set Initial Vicat (minutes)	45 / 420 Min. / Max.	---	65
Air Content (% by Volume)	12 Max	22 Max.	8.7
C1702 Heat of Hydration (J/g)	(a)	---	383
Color (L value)	(a)	---	77

Compressive Strength Test:	ASTM Limits		MPA PSI	
	MPA	psi		
1 Day	12.0	1740	Min.	21.0 3040
3 Day	24.0	3480	Min.	31.9 4630
7 Day	---	---		37.0 5370
28 Day Jan 2023	---	---		44.3 6430

This cement has been sampled and tested in accordance with ASTM standard methods and procedures. All tests results are certified to comply with the type specification designated above. No other warranty is made or implied. We are not responsible for improper use or workmanship. The MCC laboratory is AASHTO accredited. [a] For information only. [b] Adjusted per ASTM C150 A1.6

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Additional Data

Limestone Addition

% Addition:	10.5
SiO ₂ (%)	6.4
Al ₂ O ₃ (%)	1.2
Fe ₂ O ₃ (%)	0.4
CaO (%)	49.9
SO ₃ (%)	0.6

Base Cement Phase Composition

C ₃ S	53
C ₂ S	19
C ₃ A	11
C ₄ AF	4

We certify that the above described data represents the material used in the cement manufactured during the production period indicated.

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