MITSUBISHI CEMENT CORPORATION

CERTIFICATE OF TEST

Source: Cushenbury Plant **Portland Cement – Type III** **Date: 05/14/2025**

ASTM designation: C 150 – 16 for Type III low alkali cement

CALTRANS Specification: Section 90 – 1.02B(2) for Type III

NDOT Specification: Section 701 – 3.01 for Type III

AZDOT Specifications Subsection 1006-2.01 for Type III

Production Period

From: 04/15/2025

To: 04/18/2025

Chemical Composition:

		ASTM C-150 Limits Type III		Test Results
Silicon Dioxide (SiO_2), %		----		20.4
Aluminum Oxide (Al_2O_3), %		----		5.3
Ferric Oxide (Fe_2O_3), %		----		1.2
Calcium Oxide (CaO), %		----		63.8
Magnesium Oxide (MgO), %		6.0	Max.	2.7
Sulfur Trioxide (SO_3), %		4.5	Max.	3.9
Loss on Ignition, %		3.0	Max.	1.3
Insoluble Residue, %	Mar 2025	1.5	Max.	0.7
Total Alkali (%Na_2O + 0.658 * %K_2O), %		0.60	Max.	0.42
Tricalcium Silicate (C_3S), %		----		56
Tricalcium Aluminate (C_3A), %		15	Max.	12
Limestone, %		5.0	Max.	0.0
Free Lime, %		----		1.2

PHYSICAL RESULTS:

Blaine Fineness Average (m^2/kg)	----		535
325 Mesh (% Passing)	----		98.0
Autoclave Expansion (%)	0.80	Max.	0.10
Time of Set Initial Vicat (minutes)	45 / 375	Min. / Max.	70
Air Entrainment (% by Volume)	12	Max.	9.0
C-1702 Heat of Hydration at 7 Days (J/g)	----	(a)	395
False Set (%)	50	Min.	64
Color (L value)	----	(a)	75

Compressive Strength Test:

		Type III MPA	psi		MPA	PSI
1 Day		12.0	1740	Min.	25.5	3700
3 Day		24.0	3480	Min.	35.2	5110
7 Day		----	----		40.2	5830
28 Day	Mar 2025	----	----		47.2	6850

This cement has been sampled and tested in accordance with ASTM standard methods and procedures. All test results are certified to comply with the type specification designated above. No other warranty is made or implied. We are not responsible for improper use or workmanship. The MCC laboratory is AASHTO accredited. (a) For information only.

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Cushenbury plant

Evan Coss

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