

 **MITSUBISHI CEMENT CORPORATION**
CERTIFICATE OF TEST

Source: Cushenbury Plant

Portland Cement – Type III

Date: 4/14/2023

ASTM designation: C 150 – 16 for Type III low alkali cement

Production Period

CALTRANS Specification: Section 90 – 1.02B(2) for Type III

From: 03/02/2023

NDOT Specification: Section 701 – 3.01 for Type III

To: 03/21/2023

AZDOT Specifications Subsection 1006-2.01 for Type III

Chemical Composition:

	ASTM C-150 Limits Type III	Test Results
Silicon Dioxide (SiO ₂), %	----	20.8
Aluminum Oxide (Al ₂ O ₃), %	----	5.3
Ferric Oxide (Fe ₂ O ₃), %	----	1.2
Calcium Oxide (CaO), %	----	64.8
Magnesium Oxide (MgO), %	6.0 Max.	1.9
Sulfur Trioxide (SO ₃), %	4.5 Max.	3.7
Loss on Ignition, %	3.0 Max.	1.6
Insoluble Residue, %	1.5 Max.	0.8
Total Alkali (%Na ₂ O + 0.658 * %K ₂ O), %	0.60 Max.	0.51
Tricalcium Silicate (C ₃ S), %	----	58
Tricalcium Aluminate (C ₃ A), %	15 Max.	12
Limestone, %	5.0 Max.	0.0
Free Lime, %	----	1.2

PHYSICAL RESULTS:

Blaine Fineness Average (m ² /kg)	----	542
325 Mesh (% Passing)	----	99.6
Autoclave Expansion (%)	0.80 Max.	0.04
Time of Set Initial Vicat (minutes)	45 / 375 Min. / Max.	60
Air Entrainment (% by Volume)	12 Max.	8.6
C-1702 Heat of Hydration at 7 Days (J/g)	---- (a)	401
False Set (%)	50 Min.	87
Color (L value)	---- (a)	77

Compressive Strength Test:

	Type III	MPA	PSI
	MPA psi		
1 Day	12.0 1740 Min.	25.5	3700
3 Day	24.0 3480 Min.	36.6	5300
7 Day	----	41.9	6080
28 Day	----	46.4	6730

Feb 2023

This cement has been sampled and tested in accordance with ASTM standard methods and procedures. All tests results are certified to comply with the type specification designated above. No other warranty is made or implied. We are not responsible for improper use or workmanship. The MCC laboratory is AASHTO accredited. (a) For information only.

MITSUBISHI CEMENT CORPORATION
 Cushenbury plant



Evan Coss
 Quality Control Superintendent